

## FEATURES

- | Surface Mounting Design 8.3\*8.3\*6.0mm

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- | High Current Handling Capability 20000A @ 8/20 μs

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- | Low Capacitance and Insertion Loss

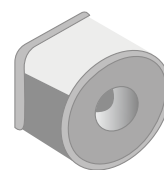
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- | Quick Response and Long Service Life

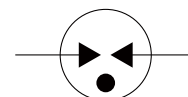
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- | Moisture sensitivity level: Level 1

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8.3\*8.3\*6.0mm



Schematic Symbol

## APPLICATION INFORMATION

- | Communication equipment.

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- | Repeaters, Modems

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- | Telephone Interface, Line cards.

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- | Data communication equipment.

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## AGENCY APPROVALS

Icon	Solderability
RoHS	Compliance with 2011/65/EU
HF	Compliance with IEC61249-2-21:2003
	Mean lead free
	UL Certificated E505857

## PRODUCT CHARACTERISTICS

Lead Material	Body Material	Terminal Finish
Copper or Fe-Ni alloy	Ceramics	100% Matte-Tin Plated

## ELECTRICAL PARAMETER

Parameter	Condition	Rating	Unit
DC Spark-over Voltage 1)	100V/s	800-1200	V
Impulse Spark-over Voltage	At 1kV/ $\mu$ s	for 99 % of measured values $\leq$ 1700	
	At 1kV/ $\mu$ s	Typical values of distribution $\leq$ 1650	
Discharge Current (8/20us) 2)	10 times	20	KA
AC Discharge Current	50Hz, 1S	20	A
Minimum Insulation Resistance	Test Voltage DC=250V	1	G $\Omega$
Max. Capacitance 1MHz	$V_{DC}=0.5V$	1.5	pF
Operating and Storage Temperature		-40~125	$^{\circ}C$

1) In ionized mode

2) Terms and waveforms in accordance with ITU-T Rec. K. 12; IEC 61643-21

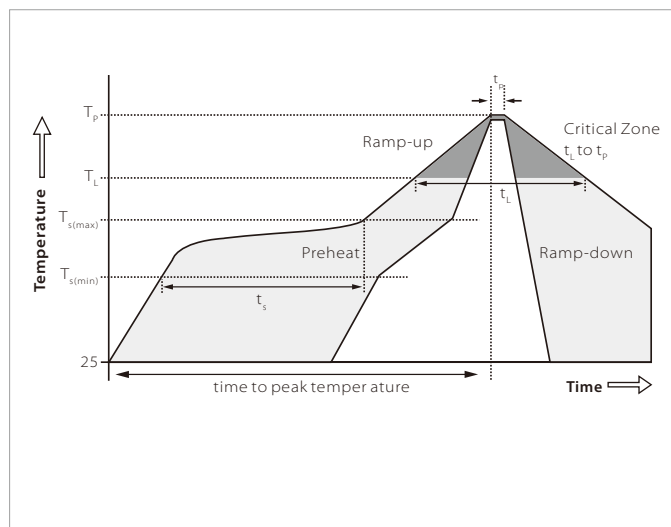
## ENVIRONMENTAL RELIABILITY CHARACTERISTICS

Testing items	Technical standards
High Temperature Storage Test	Temperature: 85 $^{\circ}C$ ; Time:2H
Low Temperature Storage Test	Temperature: -40 $^{\circ}C$ ; Time:2H
Vibration	Frequency: 10-500Hz ; Amplitude : 0.15mm ; Time:45min
Resistance of soldering heat	Temperature: 260 $\pm$ 5 $^{\circ}C$ ; Time of dip soldering: 10s, 1time

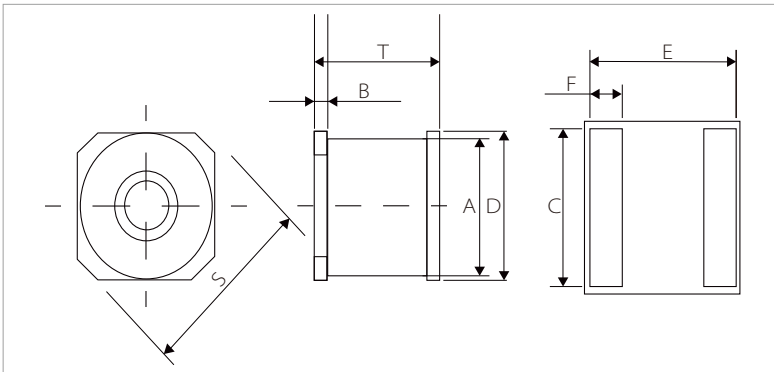
**NOTE:** Up-screen program can be specified by customer's request via contacting Semiware service

## REFLOW PROFILE

Reflow Condition		Lead-free assembly
Pre Heat	Temperature Min	150 $^{\circ}C$
	Temperature Max	200 $^{\circ}C$
	Time(min to max)	60-180 secs
Average ramp up rate (Liquidus)Temp ( $T_L$ ) to peak $T_s(max)$ to $T_L$ - Ramp-up Rate		3 $^{\circ}C$ /second max
Reflow	Temperature ( $T_L$ ) (Liquidus)	217 $^{\circ}C$
	Temperature ( $T_L$ )	60-150 seconds
Peak Temperature ( $T_p$ )		260+0/-5 $^{\circ}C$
Time within 5 $^{\circ}C$ of actual peak Temperature ( $t_p$ )		~10 seconds
Ramp-down Rate		6 $^{\circ}C$ /second max
Time 25 $^{\circ}C$ to peak Temperature ( $T_p$ )		8 minutes max.
Do not exceed		260 $^{\circ}C$

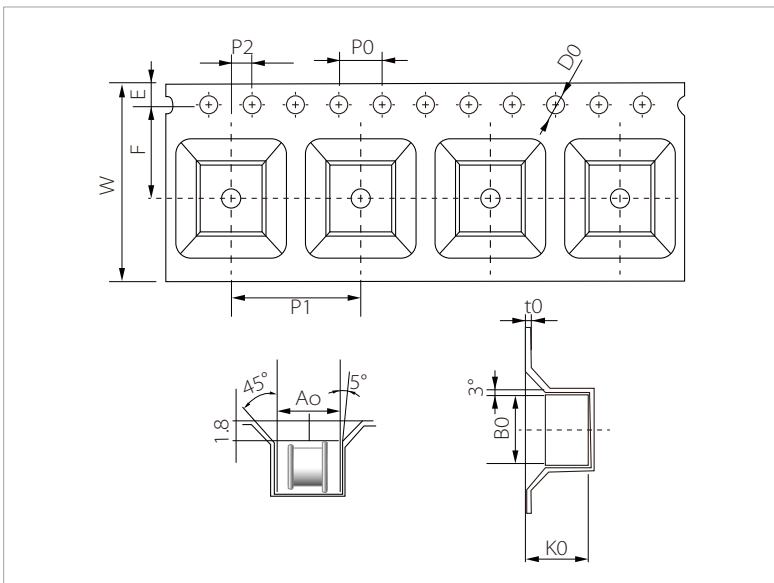


## DIMENSIONS AND RECOMMENDED SOLDERING PAD



Ref.	mm
A	8.0±0.2
B	0.5±0.1
C	9.0
D	8.3±0.2
E	6.7
F	1.2
T	6.0±0.25
S	9.0±0.4

## PACKAGE REEL INFORMATION



Ref.	mm
W	16.0±0.3
P0	4.0±0.1
P1	12.0±0.1
P2	2.0±0.1
D0	1.55±0.05
E	1.75±0.1
F	7.5±0.1
A0	6.35±0.1
K0	6.55±0.1
B0	8.65±0.1
t0	0.5±0.1

## ORDERING INFORMATION

Part Number	Size	Marking	QTY/Reel	Reel Size
SG2R08B1000A	8.3*8.3*6.0mm	 SG1000 08	600	13"

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Wechat

To find your local partner within Semiware's global network: [www.semiware.com](http://www.semiware.com)

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