

FEATURES

Surface Mounting Design 3.2*1.6*1.6mm

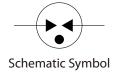
High Current Handling Capability 500A @ 8/20 µs

Low Capacitance and Insertion Loss

Quick Response and Long Service Life

Moisture sensitivity level: Level 1





APPLICATION INFORMATION

Communication equipment.
Repeaters, Modems
Telephone Interface,Line cards.
Data communication equipment.

AGENCY APPROVALS

lcon	Solderability
RoHS	Compliance with 2011/65/EU
HF	Compliance with IEC61249-2-21:2003
P6	Mean lead free
"R	UL Certificated E505857

PRODUCT CHARACTERISTICS

Lead Material	Body Material	Terminal Finish
Copper or Fe-Ni alloy	Ceramics	100% Matte-Tin Plated



ELECTRICAL PARAMETER

Parameter	Condition	Rating	Unit
DC Blocking Voltage 1)	100V/s	00V/s 329-611	
Impulse Spark-over Voltage	At 1kV/μs	for 99 % of measured values ≤ 1050	V
impuise Spark-over voltage	At 1kV/μs	Typical values of distribution ≤ 1000	V
Impulse Discharge Current 2)	8/20µs	500	А
Insulation Resistance	DC=100V	≥ 1	GΩ
Capacitance at 1MHz	V _{DC} =0.5V ≤ 0.6		рF
Operating And Storage Temperature		-40-125	°C

¹⁾ In ionized mode

ENVIRONMENTAL RELIABILITY CHARACTERISTICS

Testing items	Technical standards	
High Temperature Storage Test	Temperature: 85°C; Time:2H	
Low Temperature Storage Test	Temperature: -40°C ; Time:2H	
Vibration	Frequency: 10-500Hz; Amplitude: 0.15mm; Time:45min	
Resistance of soldering heat	Temperature:260°C;Time of dip soldering :10s,1time	

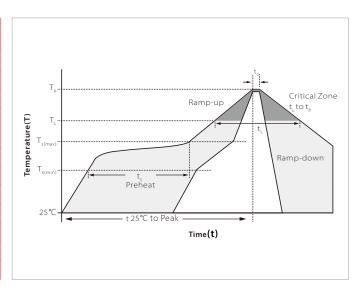
NOTE: Up-screen program can be specified by customer's request via contacting Semiware service

²⁾ Terms and waveforms in accordance with ITU-T Rec. K. 12; IEC 61643-21

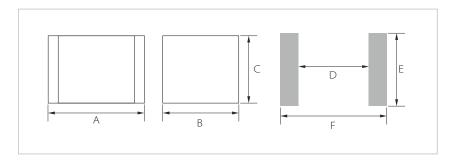


REFLOW PROFILE

Reflow Condition		Lead-free assembly	
	Temperature Min	150°C	
Pre Heat	Temperature Max	200°C	
	Time(min to max)	60 – 180 secs	
Average ra	amp up rate (Liquidus)Temp (T_L) to peak	200/	
	$T_s(max)$ to T_L - Ramp-up Rate	3°C/second max	
Daffarr	Temperature (T _L) (Liquidus)	217°C	
Reflow	Time (min to max) (t_L)	60 – 150 seconds	
PeakTem	perature (T,)	260°C	
Time within 5°C of actual peak Temperature (tp)		10 – 30 seconds	
Ramp-down Rate		6°C/second max	
Time 25°C to peak Temperature (T♭)		8 minutes max.	
Do not exceed		260°C	



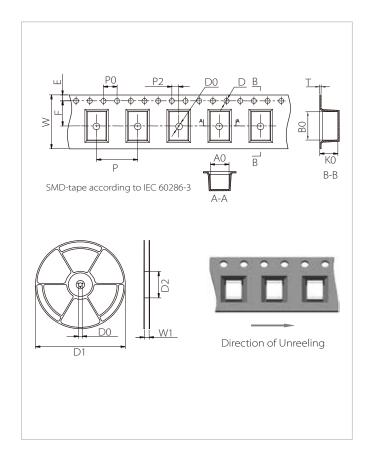
PRODUCT DIMENSIONS AND RECOMMENDED SOLDERING PAD



Ref.	mm	
А	3.2±0.3mm	
В	1.6±0.3mm	
С	1.6±0.3mm	
D	2.0mm	
Е	1.8mm	
F	4.0mm	



TAPE AND REEL SPECIFICATION



Ref.	Dimensions		
nei.	Millimeters	Inches	
W	12±0.3	0.472±0.012	
A0	2.8±0.1	0.110±0.004	
ВО	3.5±0.1	0.138±0.004	
KO	2.8±0.1	0.110±0.004	
Р	8.0±0.1	0.315±0.004	
F	5.5±0.1	0.217±0.004	
E	1.75±0.1	0.069±0.004	
D	1.5+0.1/-0.0	0.059+0.004/-0.0	
PO	4±0.1	0.157±0.004	
P2	2±0.1	0.079±0.004	
Т	0.35±0.05	0.014±0.002	
D0	13.3±0.15	0.524±0.006	
D1	330±2	12.992±0.079	
D2	100+1/-2	3.937+0.039/-0.079	
W1	12.5±0.4	0.492±0.016	

ORDERING INFORMATION

Part Number	Size	QTY/Reel	Reel Size
SG3216B470	3.2*1.6*1.6mm	3000PCS	13"



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