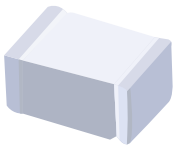
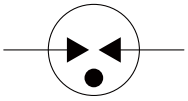
FEATURES

- Surface Mounting Design 4.5*3.2*2.7mm
- High Current Handling Capability 2000A @ 8/20 μs
- Low Capacitance and Insertion Loss
- Quick Response and Long Service Life
- Moisture sensitivity level：Level 1



4.5*3.2*2.7mm



Schematic Symbol

APPLICATION INFORMATION

- Communication equipment.
- Repeaters,Modems
- Telephone Interface,Line cards.
- Data communication equipment.

AGENCY APPROVALS

Icon	Solderability
RoHS	Compliance with 2011/65/EU
HF	Compliance with IEC61249-2-21:2003
Pb	Mean lead free
	UL Certificated E505857

PRODUCT CHARACTERISTICS

Lead Material	Body Material	Terminal Finish
Copper or Fe-Ni alloy	Ceramics	100% Matte-Tin Plated

ELECTRICAL PARAMETER

Parameter	Condition	Rating	Unit
DC Blocking Voltage 1)	100V/s	160-240	V
Impulse Spark-over Voltage	At 1kV/μs	for 99 % of measured values ≤ 800	V
	At 1kV/μs	Typical values of distribution ≤ 700	V
Impulse Discharge Current 2)	8/20μs	2000	A
Insulation Resistance	DC=100V	≥ 1	GΩ
Capacitance at 1MHz	V_{DC}=0.5V	≤ 1.0	pF
Operating And Storage Temperature		-40-125	℃

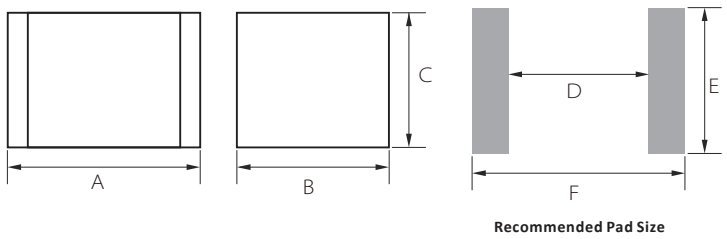
1) In ionized mode
2) Terms and waveforms in accordance with ITU-T Rec. K. 12; IEC 61643-311

ENVIRONMENTAL RELIABILITY CHARACTERISTICS

Testing items	Technical standards
High Temperature Storage Test	Temperature: 85℃ ; Time:2H
Low Temperature Storage Test	Temperature: -40℃ ; Time:2H
Vibration	Frequency: 10-500Hz ; Amplitude：0.15mm ; Time:45min
Resistance of soldering heat	Temperature: 260±5℃; Time of dip soldering：10s，1time

NOTE: Up-screen program can be specified by customer's request via contacting Semiware service

PRODUCT DIMENSIONS AND RECOMMENDED SOLDERING PAD



Recommended Pad Size

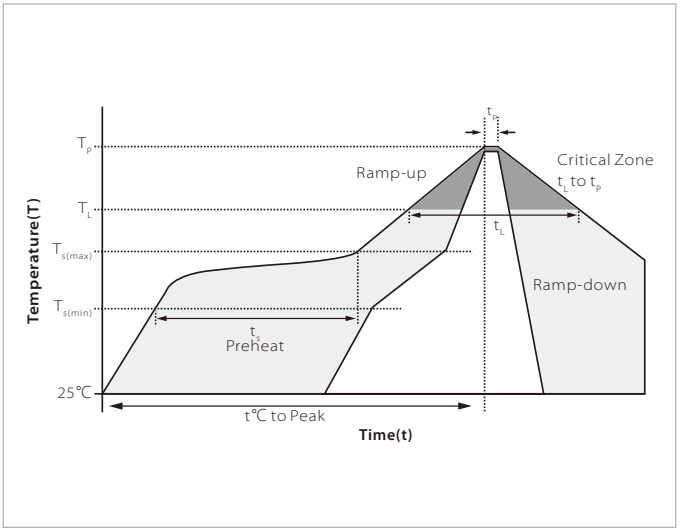
Ref.	mm
A	4.5±0.3mm
B	3.2±0.3mm
C	2.7±0.3mm
D	2.8mm
E	4.0mm
F	5.2mm

SOLDERABILITY TEST

Solderability	
Solder Pot Temperature	Solder Dwell Time
245℃ ± 5℃	4-6 seconds

REFLOW PROFILE

Reflow Condition		Lead-free assembly
Pre Heat	Temperature Min	150°C
	Temperature Max	200°C
	Time(min to max)	60 – 180 secs
Average ramp up rate (Liquidus)Temp (T_L) to peak		3°C/second max
$T_{s(max)}$ to T_L - Ramp-up Rate		
Reflow	Temperature (T_L) (Liquidus)	217℃
	Time(min to max)(t_s)	60 – 150 seconds
Peak Temperature (T_p)		260 °C
Time within 5°C of actual peak Temperature (tp)		20-40 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T_p)		8 minutes max.
Do not exceed		260°C



ORDERING INFORMATION

Part Number	Size	QTY/Reel	Reel Size
SG4532B200	4.5*3.2*2.7mm	2500PCS	13″

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By QR Code
Website
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