

### **FEATURES**

Fast response, instantly clamping the transient over voltage. High surge current handling capability. High energy absorption capability. Low clamping voltages, providing better surge protection. Low capacitance values, providing digital switching circuitryprotection. High insulation resistance, preventing electric arcing to the adjacent devices or circuits.



### **APPLICATIONS**

Universal Serial Bus (USB).	
Mobile communication.	
Computer/DSP product.	
Video and audio ports.	
Portable/Hand-Held Products.	
Data, Diagnostic I/O ports.	

## **APPROVALS**

RoHS	Compliance with 2011/65/EU
HF	Compliance with IEC61249-2-21:2003

## **ELECTRICAL SPECIFICATION**

Test condition		
Varistor voltage	In = 1 mA DC	
Leakage current	Vdc = 5.5 V DC	
Maximum clamping voltage	Ic = 1 A	
Rated peak single pulse transient current	8 / 20 <b>µs</b> waveform, +/- each 1 time induce	
Capacitance	10/1000 <b>μs</b> waveform	
Insulation resistance after reflow soldering	f = 1MHz, Vrms = 0.5 V	



# **ELECTRICAL SPECIFICATION**

Electrical specification					
Maximum allowable continuous DC voltage	5.5	V			
trigger voltage / Varistor voltage / breakdown voltage	28-38	V			
Maximum clamping voltage	57	V	Maximum		
Rated peak single pulse transient current	1	А	Maximum		
Nonlinearity coefficient	> 12				
Leakage current at continuous DC voltage	< 0.1	uA			
Response time	< 0.5	ns			
Varistor voltage temperature coefficient	< 0.05	%/°C			
Capacitance measured at 1MHz	12	pF	Typical		
Capacitance tolerance	-50 to +50	%			
Insulation resistance after reflow soldering on PCB	> 10	ΜΩ			
Operating ambient temperature	-55 to +125	°C			
Storage temperature	-55 to +125	°C			



# **RELIABILITY TESTING PROCEDURES**

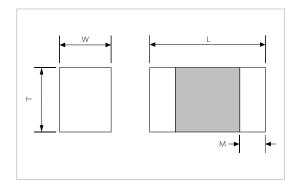
Reliability parameter		Test methods and remarks	Test requirement
Pulse current capability	Pulse current capability  Imax 8/20 µs  IEC 1051-1, Test 4.5. 10 pulses in the same direction a minute at maximum peak curren		d Vn ∕Vn≤10% no visible damage
Electrostatic discharge capability	ESD C=150 pF, R=330Ω	IEC 61000-4-2 Each 10 times in positive/negative direction in 10 sec at 30KV contact discharge (Level 4)	d Vn /Vn≤10% no visible damage
	Thermal shock	IEC 68-2-14 Condition for 1 cycle Step 1 : Min. –40 °C , 30±3 min. Step 2 : Max. +125 °C , 30±3 min. Number of cycles: 30 times	d Vn /Vn≤5% no visible damage
	Low temperature	IEC 68-2-1 Place the chip at -40±5 °C for 1000±12hrs. Remove and place for 24±2hrs at room temp. condition, then measure	d Vn ∕Vn≤5% no visible damage
Environmenta	High temperature	IEC 68-2-2 Place the chip at 125±5 °C for 1000± 24hrs. Remove and place for 24±2hrs at room temp. condition, then measure	d Vn /Vn≤5% no visible damage
l reliability	Heat resistance	IEC 68-2-3 Apply the rated voltage for 1000±48hrs at 85±3°C. Remove and place for 24±2hrs at room temp. condition, then measure	d Vn /Vn≤5% no visible damage
	Humidity resistance	IEC 68-2-30 Place the chip at 40±2 °C and 90 to 95% humidity for 1000±24hrs. Remove and place for 24±2hrs at room temp. condition, then measure	d Vn /Vn≤10% no visible damage
	Pressure cooker test	Place the chip at 2 atm, 120°C, 85%RH for 60 hrs. Remove and place for 24±2hrs at room temp. condition, then measure	d Vn /Vn≤10% no visible damage
	Operating life	Apply the rated voltage for 1000±48hrs at 125±3 °C. Remove and place for 24±2hrs at room temp. condition, then measure	d Vn /Vn≤10% no visible damage
Mechanical Reliability	Adhesive strength	IEC 68-2-22 Applied force on SMD chip by fracture from PCB	Strength>10 N no visible damage



### **MATERIAL SPECIFICATION**

Body	Internal electrode	External electrode	Thickness of Ni/Sn plating layer
ZnO based ceramics	Silver – Palladium	Silver – Nickel – Tin	Nickel $>$ 1 $\mu$ m, Tin $>$ 2 $\mu$ m

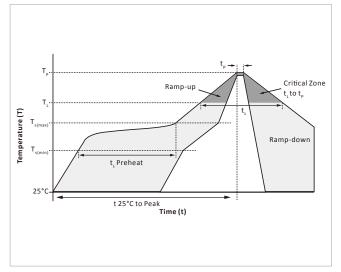
# **DIMENSION SPECIFICATION**



Size	L(mm)	W(mm)	T(mm)	M(mm)
0603	1.6±0.15	0.8±0.15	≤ 0.9	0.35±0.10

# **SOLDERING RECOMMENDATIONS**

	Lead-free assembly	
	Temperature Max (T <sub>s(min)</sub> )	150°C
Pre Heat	Temperature Max (T <sub>s(max)</sub> )	200°C
	Time (min to max) $(t_s)$	60 – 180 secs
Average rar	Average ramp up rate (Liquidus Temp (T <sub>L</sub> ) to peak	
T <sub>S(max)</sub> to T <sub>L</sub> - Ramp-up Rate		3°C/second max
Reflow	Temperature (T <sub>L</sub> ) (Liquidus)	217°C
Reliow	Time (min to max) (t <sub>L</sub> )	60 – 150 seconds
Peak Temperature (T <sub>p</sub> )		260°C
Time within 5°C of actual peak Temperature (t <sub>p</sub> )		20 – 40 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T <sub>p</sub> )		8 minutes max.
Do not exceed		260°C





# **DRDERING INF ORMATIOON**

Part Number	Package&Size QTY/Reel		Reel Size
SME0603B5.5A	0603 (1.6 x 0.8 mm)	4000PCS	7"



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