

FEATURES

Surface Mounting Design 4.5*3.2*2.7mm

High Current Handling Capability 2000A @ 8/20 µs

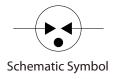
Low Capacitance and Insertion Loss

Quick Response and Long Service Life

Moisture sensitivity level: Level 1

High Reliability and Automobile Grade(AEC-Q200)





APPLICATION INFORMATION

Communication equipment.
Repeaters, Modems
Telephone Interface,Line cards.
Data communication equipment.
Automobile Lighting

AGENCY APPROVALS

lcon	Solderability	
RoHS	Compliance with 2011/65/EU	
HF	Compliance with IEC61249-2-21:2003	
Pb	Mean lead free	
<i>IR</i> .	UL Certificated E505857	

PRODUCT CHARACTERISTICS

Lead Material	Body Material	Terminal Finish
Copper or Fe-Ni alloy	Ceramics	100% Matte-Tin Plated



ELECTRICAL PARAMETER

Parameter	Condition	Rating	Unit
DC Blocking Voltage 1)	100V/s	72-108	V
Impulse Spark-over Voltage	At 1kV/μs	for 99 % of measured values ≤ 700	V
impuise spark-over voltage	At 1kV/μs	Typical values of distribution ≤ 600	V
Impulse Discharge Current 2)	8/20µs	2000	А
Insulation Resistance	DC=50V	≥ 1	GΩ
Capacitance at 1MHz	V _{DC} =0.5V	≤ 1.0	рF
Operating And Storage Temperature		-40-125	°C

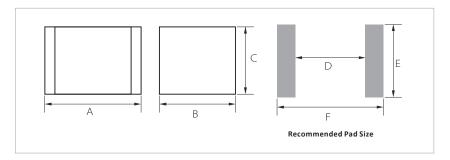
¹⁾ In ionized mode

ENVIRONMENTAL RELIABILITY CHARACTERISTICS

Testing items	Technical standards	
High Temperature Storage Test	Temperature: 85°C ;Time:2H	
Low Temperature Storage Test	Temperature: -40°C ; Time:2H	
Vibration	Frequency: 10-500Hz; Amplitude: 0.15mm; Time:45min	
Resistance of soldering heat	Temperature: 260±5°C; Time of dip soldering: 10s, 1time	

NOTE: Up-screen program can be specified by customer's request via contacting Semiware service

PRODUCT DIMENSIONS AND RECOMMENDED SOLDERING PAD



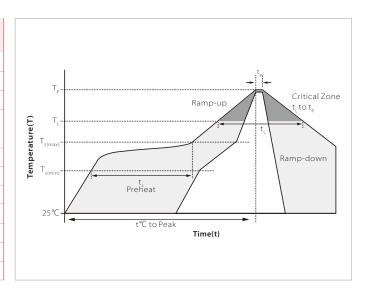
Ref.	mm
А	4.5±0.3mm
В	3.2±0.3mm
С	2.7±0.3mm
D	2.8mm
E	4.0mm
F	5.2mm

²⁾ Terms and waveforms in accordance with ITU-T Rec. K. 12; IEC 61643-311 $\,$



REFLOW PROFILE

Reflow Condition		Lead-free assembly	
	Temperature Min	150°C	
Pre Heat	Temperature Max	200°C	
	Time(min to max)	60 – 180 secs	
Average ra	amp up rate (Liquidus) $Temp(T_L)$ to peak	3°C/second max	
	$T_{s_{(max)}}$ to T_{L} - Ramp-up Rate	3 C/second max	
D 0	Temperature (T_L) (Liquidus)	217℃	
Reflow	Time(min to max)(t _s)	60 – 150 seconds	
Peak Temperature (T _p)		260°C	
Time within 5°C of actual peak Temperature (tp)		20-40 seconds	
Ramp-down Rate		6°C/second max	
Time 25°C to peak Temperature (T₂)		8 minutes max.	
Do not exceed		260°C	



ORDERING INFORMATION

Part Number	Size	QTY/Reel	Reel Size
TPSG4532B090	4.5*3.2*2.7mm	2500PCS	13″



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